

spline



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ISO 9001:2008 FS 503702



ISO 14001:2004 EMS 525187



INTRODUCING SPLINE

Spline is the one of the world's largest producer of spline gauges and master gears - a position of authority based on absolute specification and supreme quality.

Authority • Performance • Trust



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GO AND NOGO SPLINE RING GAUGES



Profiles:- Involute, Serration, Parallel (straight or helical)

Conform to any of the following standards:-

ISO (International)

DIN (Germany)

ANSI /AGMA (American)

JIS (Japanese)

Range:-

Max. diameter 350mm

Min. diameter 3mm

Max. number of teeth 500

Max. pitch 25.4 module

Min. pitch 0.1 module

Max. tooth length 150

Typical Tolerances:-

Profile 0.005mm

Total Spacing 0.005mm

Runout 0.005mm

Tooth Alignment 0.0025mm

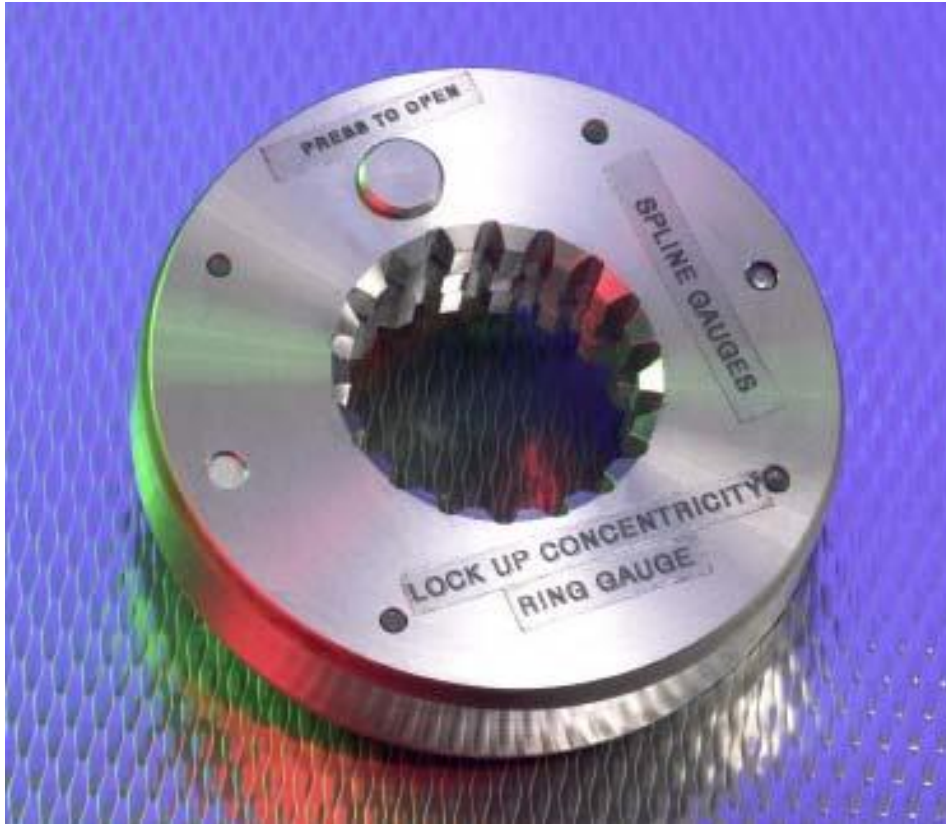
Space Width 0.005mm

GO SPLINE RING GAUGE AND TAPER MASTER PLUG



Taper tooth master plugs with fit and wear lines. These are used to monitor the wear of ring gauges during component manufacture. The ring gauge is ground to fit the master plug for original and replacement ring gauges.

SPLINED LOCK UP CONCENTRICITY RING GAUGE



The component is mounted on centres whilst the concentricity ring is clamped onto it.

The outside diameter of the concentricity ring is concentric to the pitch circle diameter, hence with the aid of a runout checking device i.e. dial indicators or transducers, inspection of the component datum faces or diameters can be carried out.

Range :-

Max. diameter 300mm

Min. diameter 10mm

Max. tooth length of component 300mm

Concentricity tolerance between outside diameter and spline pitch circle diameter is 0.005mm

VARIABLE SPLINE INDICATOR RING GAUGE WITH SETTING MASTER PLUG

For measuring component effective tooth thickness.*



Can be supplied with analogue or digital indicators. Alternatively, a transducer port can be incorporated for SPC type analysis on PC.

* Spline indicators having 2 opposite sectors of teeth can be supplied for measuring actual tooth thickness.

VARIABLE SPLINE INDICATOR RING GAUGE WITH SETTING MASTER PLUG

For measuring component effective tooth thickness.*



Can be supplied with analogue or digital indicators. Alternatively, a transducer port can be incorporated for SPC type analysis on PC.

* Spline indicators having 2 opposite sectors of teeth can be supplied for measuring actual tooth thickness.

HELICAL VARIABLE SPLINE INDICATOR RING GAUGE WITH SETTING MASTER PLUG

For measuring component effective tooth thickness.*



Can be supplied with analogue or digital indicators. Alternatively, a transducer port can be incorporated for SPC type analysis on PC.

* Spline indicators having 2 opposite sectors of teeth can be supplied for measuring actual tooth thickness.

GO AND NO GO SPLINE PLUG GAUGES



Conform to any of the following standards:-

ISO (International)

DIN (Germany)

ANSI /AGMA (American)

JIS (Japanese)

Range:-

Max. diameter 375mm

Min. diameter 5mm

Max. number of teeth 500

Max. pitch 25.4 module

Min. pitch 0.1 module

Max. tooth length 300

Typical Tolerances:-

Profile 0.005mm

Total Spacing 0.005mm

Runout 0.005mm

Tooth Alignment 0.0025mm

Space Width 0.005mm

TAPERED AND HELICAL SPLINED MANDRELS



Principle:-

Tapered splines (involute or serrated) to allow the pitch line location of component internal splines.

Tooth thickness taper accommodates full spread of part space width tolerance.

Application:-

Rotate on centres to allow runout inspection of component datum faces or diameters.

Range:-

Max. diameter 300mm

Min. diameter 6mm

HELICAL VARIABLE SPLINE INDICATOR PLUG GAUGE WITH SETTING MASTER RING

For measuring component effective tooth thickness.*



Can be supplied with
analogue or digital indicators.
Alternatively, a transducer
port can be incorporated for
SPC type analysis on PC.

* Spline indicators having 2 opposite sectors
of teeth can be supplied for
measuring actual tooth thickness.

ROTALOCK MANDREL



Machine face plate mounted mandrel

Used for the clamping of splined components. This particular type is suitable for side fitting splines. Clamping is on spline flanks.

Function:-
Grinding, Turning.

EXPANDING KEY TYPE MANDREL

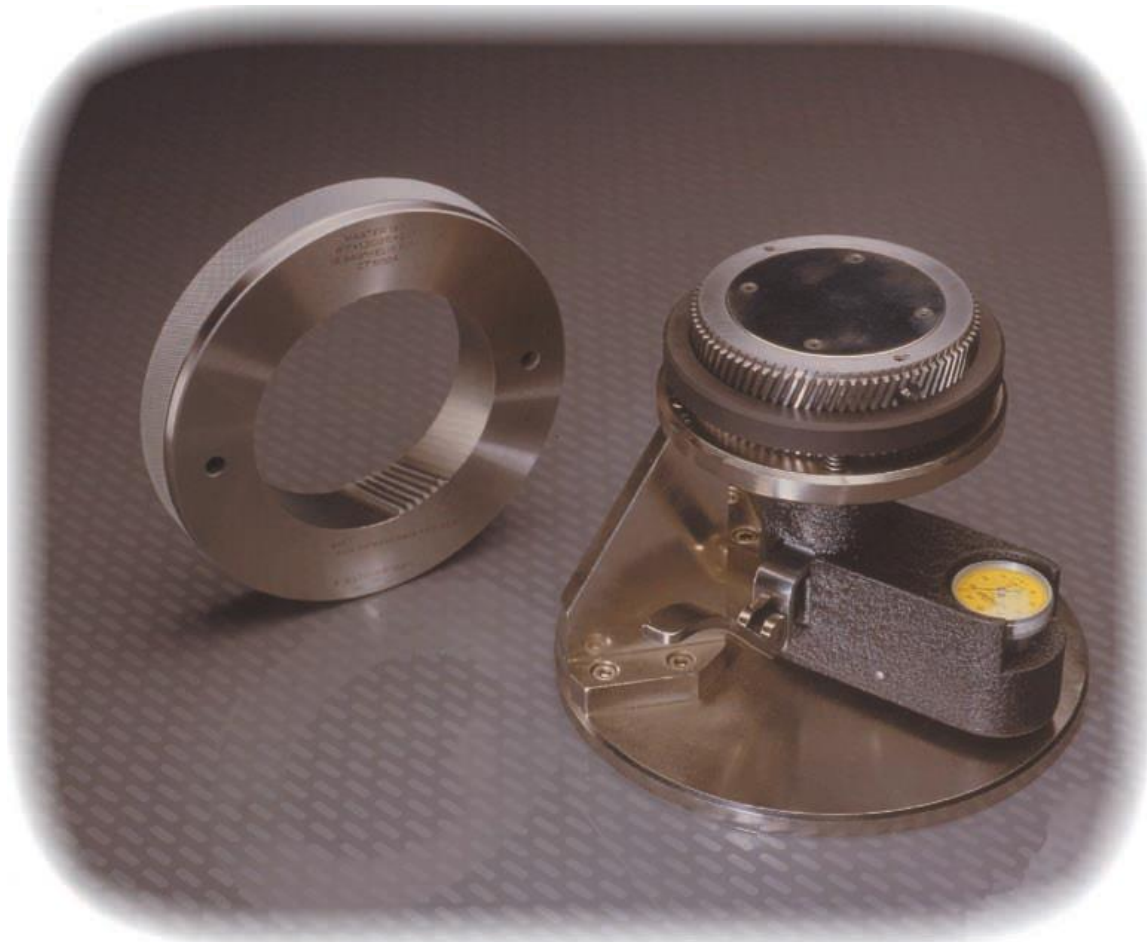


Used for the clamping of splined components. Expanding keys make this type of mandrel suitable for major diameter fitting splines.

Function:-
Grinding, Turning.

Machine face plate mounted mandrel using machine drawbar to actuate.

HELICAL SPLINE FIXTURE GAUGE AND SETTING RING



Function:-

Measurement between balls of an internal helical splined component.

SPUR AND HELICAL MASTER GEAR



Conform to any of the following standards:-

ISO (International)

DIN (Germany)

ANSI /AGMA (American)

JIS (Japanese)

Range:-

Max. diameter 300mm

Min. diameter 6mm

Max. number of teeth 550

Max. pitch 25.4 module

Min. pitch 0.1 module

Max. tooth length 150

Typical Tolerances:-

Total Profile 0.003mm

Adjacent Pitch Error 0.0025mm

Total Pitch Error 0.009mm

Total Tooth Alignment Error 0.0025mm

Radial Runout 0.005mm

HELICAL INTERNAL MASTER COMPONENT REPLICA



Conform to any of the following standards:-

ISO (International), DIN (Germany), AGMA (American) & JIS (Japanese)

Range:-

Max. diameter 300mm

Min. diameter 6mm

Max. number of teeth 550

Max. pitch 25.4 module

Min. pitch 0.1 module

Max. tooth length 75

Typical Tolerances:-

Cylindricity of Outside diameter 0.005mm

End Face Parallelism 0.002mm

Runout of Outside diameter to

Pitch diameter of teeth 0.010mm

Total Profile 0.003mm

Adjacent Pitch Error 0.0025mm

Total Pitch Error 0.009mm

Total Tooth Alignment Error 0.0025mm

GEAR ARTEFACT



Function:-

Highly accurate lead and involute artefact for verification and calibration of gear testing machines.



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